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YASHICA FR

ASSEMBLING CHART



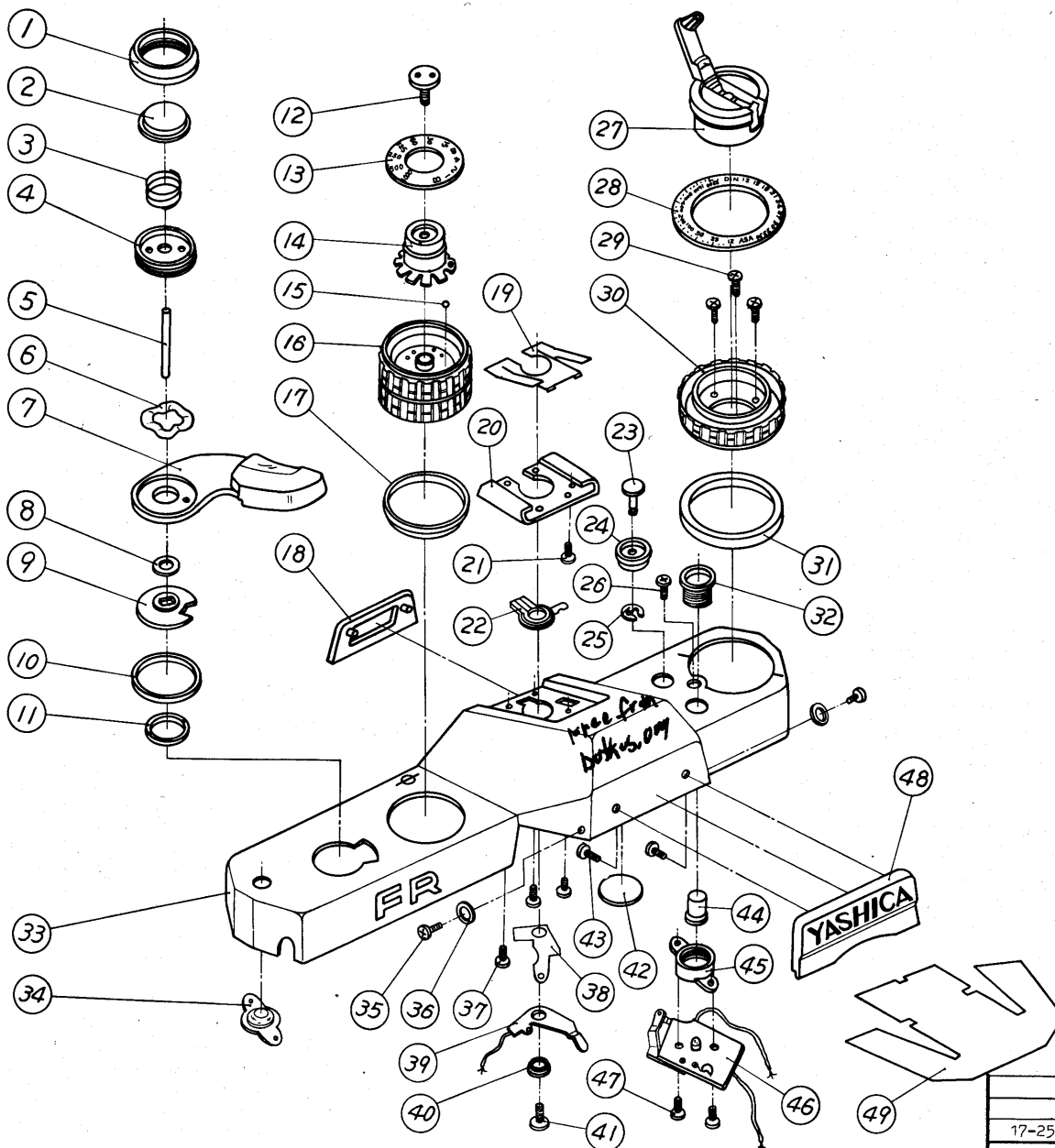
YASHICA CO., LTD.
T O K Y O J A P A N

REMARKS

- 1) When ordering, please enter the following without omission.
Chart Page No. (the page on which a required spare parts is printed)
Parts No., Model Name, Parts Name, Quantity
- 2) Parts marked "★" are unavailable. Please order relative assembled parts.

3) Abbreviations

A	Assembly
C	Counter
M	Mirror
S	Shutter
R	Release
W	Winding
B	Battery
ST	Self-Timer
MD	Motor Drive
ME	Multiple Exposure
EP	Eye-Piece
MB	Mirror Box
BC	Back Cover
Sp	Spring
PP	Pentaprism



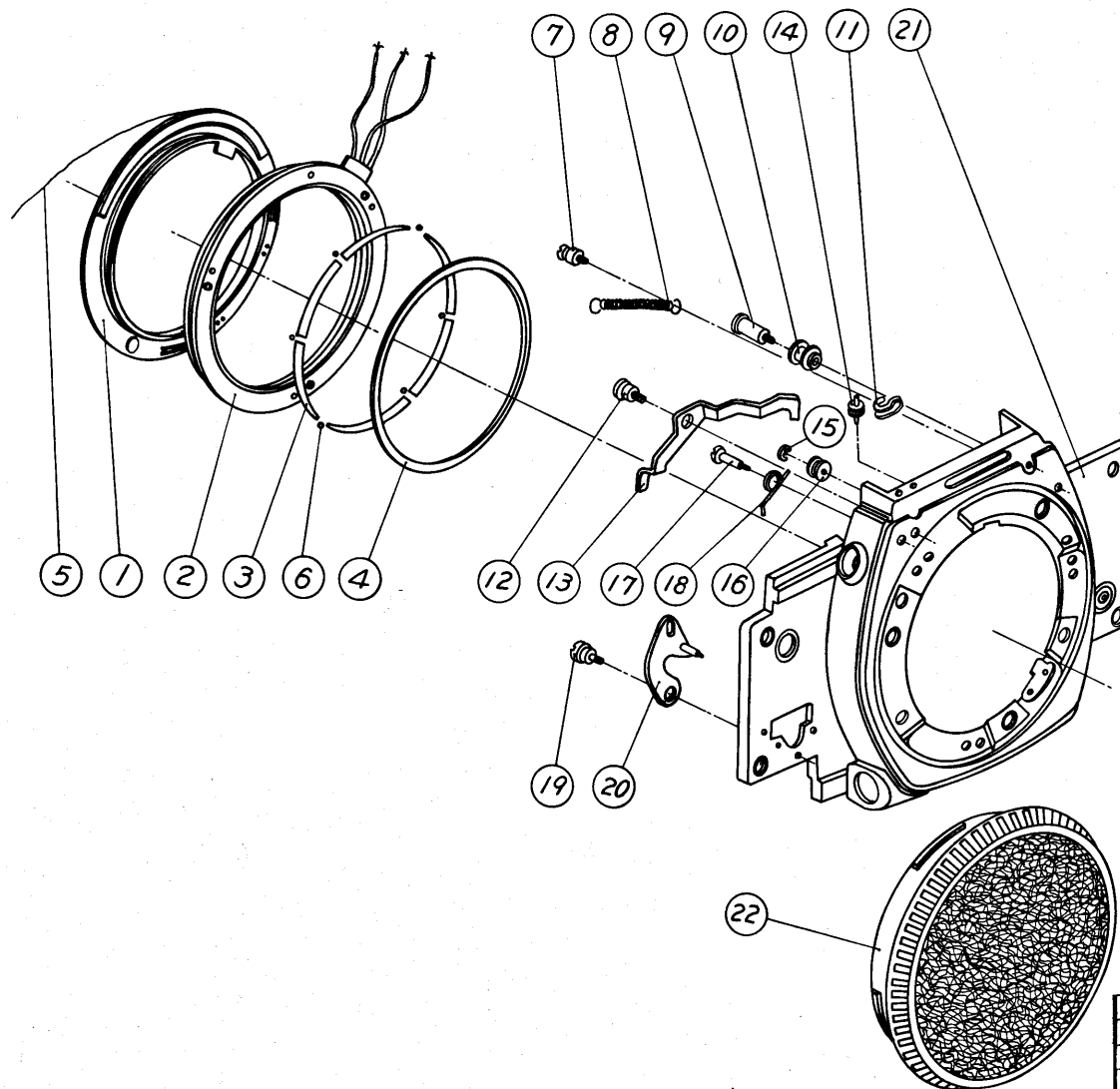
	PARTS NO	DESCRIPTION	Q'TY
1	132627	R Button Holder	1
2	132628	R Button	1
3	132629	R Button Sp	1
4	132623	R Button Holder Base	1
5	132624	R Shaft	1
6	121659	W Lever Sp	1
7	132002	W Lever A	1
8	60113110	Washer	1
9	132617	W Lever Base	1
10	132616	W Lever Collar	1
11	132122	Finder Cover Nut	1
12	132470	Dial Indicator Screw	1
13	132A01	S Dial A	1
14	132A02	S Dial Indicator A	1
15	66702020	Steel Ball	1
16	132A03	S Dial Knob A	1
17	★	S Dial Knob Nut	1
18	132140	Light-gathering Cover	1
19	132128	Shoe Plate	1
20	132136	Acc'y Shoe	1
21	131176	Shoe Contact Pin	1
22	131K02	Shoe Contactor A	1
23	132120	B Check Button	1
24	★	B Check Button Holder	1
25	66101525	E Ring	1
26	61812521	Screw	1
27	132D02	Rewind Knob A	1
28	132475	ASA Dial	1
29	61812022	Screw	3
30	132473	ASA Dial Knob	1
31	132472	ASA Dial Collar	1
32	132118	B Check Lamp Holder	1
33	★	Top Cover	1
34	132121	C Window	1
35	61902521	Screw	2
36	60121810	Washer	2
37	61911822	Screw	3
38	131174	Shoe Insulating Plate	1
39	131171	Shoe Contactor (1)	1
40	131175	Insulating Collar	1
41	66001013	Screw	1
42	132141	Top Cover Aux. Plate	1
43	61912024	Screw	2
44	132115	Lamp Cover	1
45	132119	B Checker Holder Nut	1
46	132003	Checker Base A	1
47	61912024	Checker Base S.S.	2
48	132111	Yashica Plate	1
49	132141	Top Cover Insulation Sheet	1

17-25, 33, 34, 37-49,

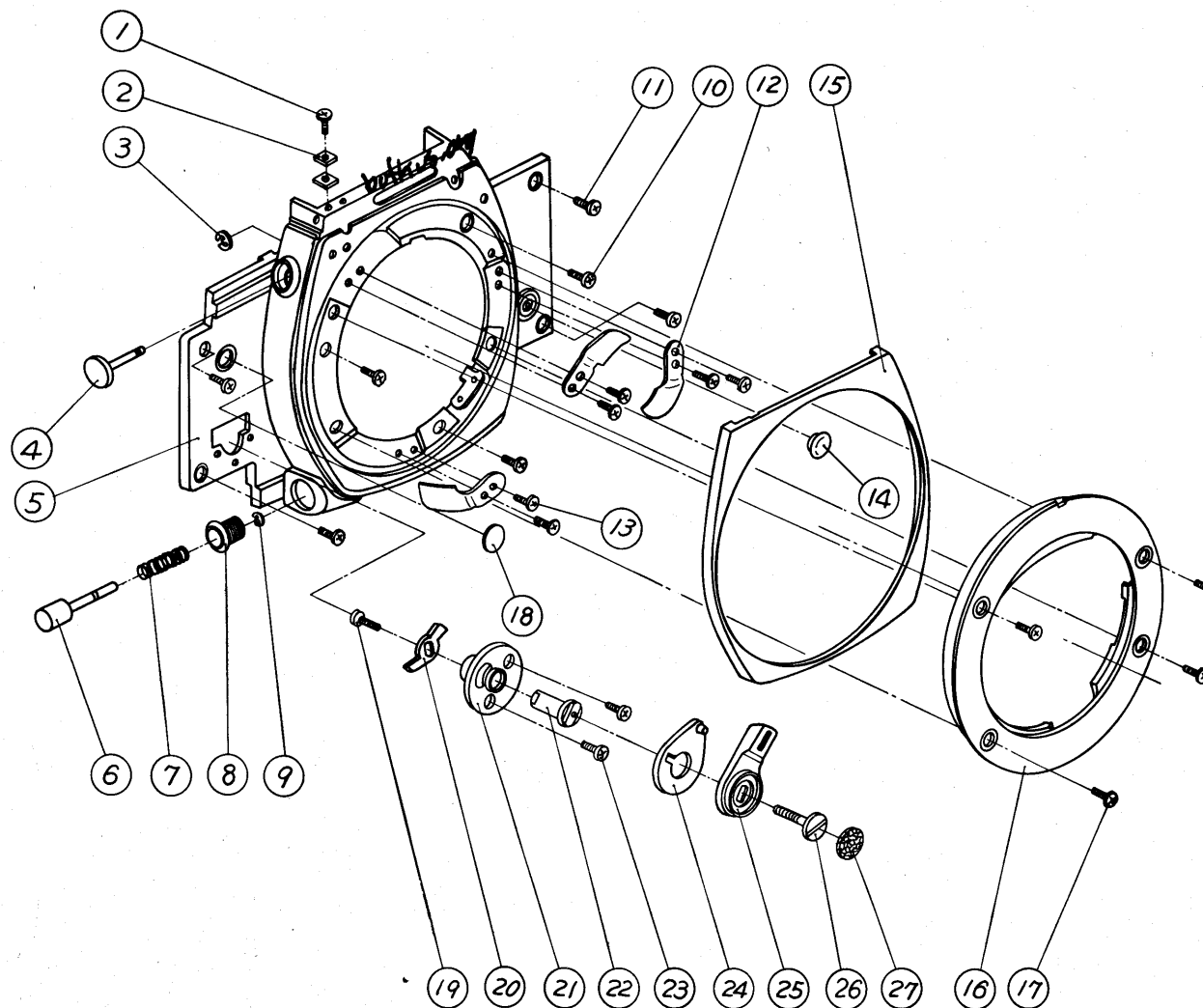
FIG. NO.

132K01
PARTS NO.

Top Cover A
DESCRIPTION

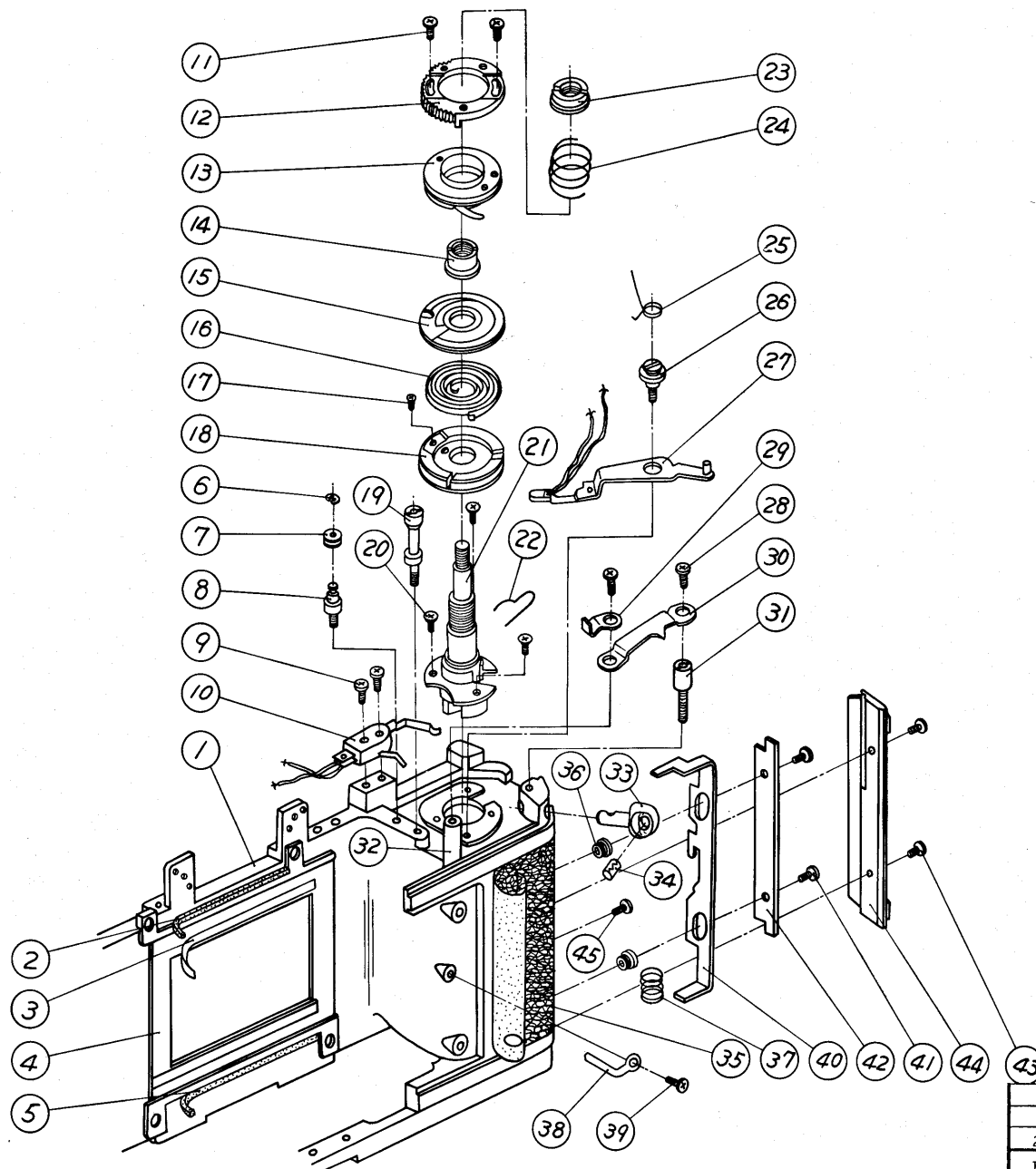
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1-6,	132H01	"F" Stop Resistor A
FIG. NO.	PARTS NO.	DESCRIPTION



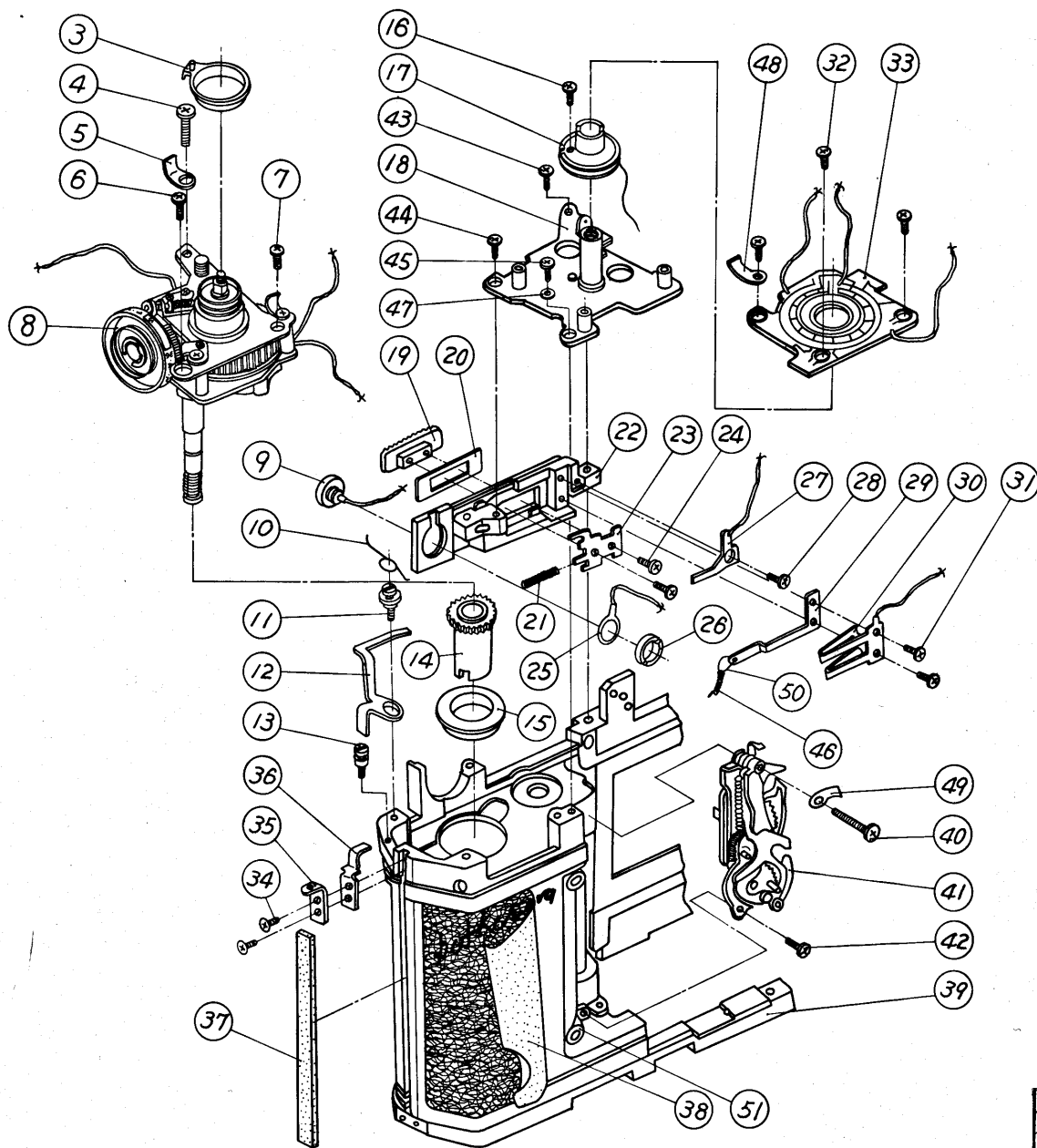
	PARTS NO.	DESCRIPTION	Q'TY
1	61912024	Screw	1
2	132875	Aperture String Plate	2
3	66101525	E Ring	1
4	132812	Lens Unlock Button	1
5	★	Mount Base	1
6	134809	Aperture Button	1
7	131809	Aperture Button Sp	1
8	132808	Aperture Button Holder	1
9	66101225	E Ring	1
10	61912524	Screw	3
11	61925027	Screw	4
12	128149	Mount Plate Sp	3
13	61911524	Screw	6
14	131491	Synchro Cap	1
15	132817	Mount Cover	1
16	128150	Body Mount	1
17	131207	Body Mount Screw	4
18	132126	Hole Cover	1
19	66001013	Screw	1
20	131380	ST Charge Plate	1
21	132818	ST Shaft Holder	1
22	132819	ST Shaft	1
23	61813024	Screw	2
24	132H02	Start Lever	1
25	132823	ST Lever	1
26	132824	ST Lever Screw	1
27	132127	ST Lever Leather	1
28	132883	ST Lever Spacer	1

3-10, 12-17, P2 1-20,	132H03	Mount Base A
FIG. NO.	PARTS NO.	DESCRIPTION



PARTS NO.	DESCRIPTION	Q'TY
1	★ Body	1
2	131387 S Base Plate Moquette Upper	1
3	131389 S Light-proof Paper	2
4	★ Light-proof Plate	1
5	131388 S Base Plate Moquette Lower	1
6	66100825 E Ring	1
7	128163 Roller A	1
8	132417 Roller Shaft (1)	1
9	61915524 Screw	2
10	132451 ASA Switch A	1
11	61911824 Screw	2
12	132448 ASA Click Plate	1
13	132B01 ASA Resistor Connector A	1
14	132447 ASA Base Holder Nut	1
15	132B02 Resistor Base Holder A	1
16	132487 Rolling Sp	1
17	61901424 Screw	1
18	132A04 Indicator Cam Holder A	1
19	132130 Top Cover Setting Post	1
20	61823024 Screw	3
21	★ Rewind Shaft Holder Sub A	1
22	312606 Rewind Shaft Sp	1
23	132632 Rewind Shaft Holder Nut	1
24	132488 ASA Reverse Sp	1
25	132433 Indicator Lever Sp	1
26	132456 ASA Click Lever Shaft	1
27	132A05 S Indicator Lever A	1
28	61912524 Screw	2
29	110928 Cord Fixer	1
30	132484 ASA Stopper	1
31	132486 Strap Holder Screw	1
32	132458 ASA Stopper Post	1
33	132138 Strap Holder	1
34	131122 Reinforcement Ring	1
35	132124 Front Leather Right	1
36	131118 BC Lock Shaft	1
37	132135 BC Lock Plate Sp	1
38	131236 MB Wire Fixer (2)	1
39	61911524 Screw	1
40	132132 BC Lock Plate	1
41	131392 BC Lock Plate Cover Screw	2
42	131117 BC Lock Plate Cover	1
43	61912524 Screw	2
44	132103 Body Supporter	1
45	132134 Lock Claw Guide Pin	1

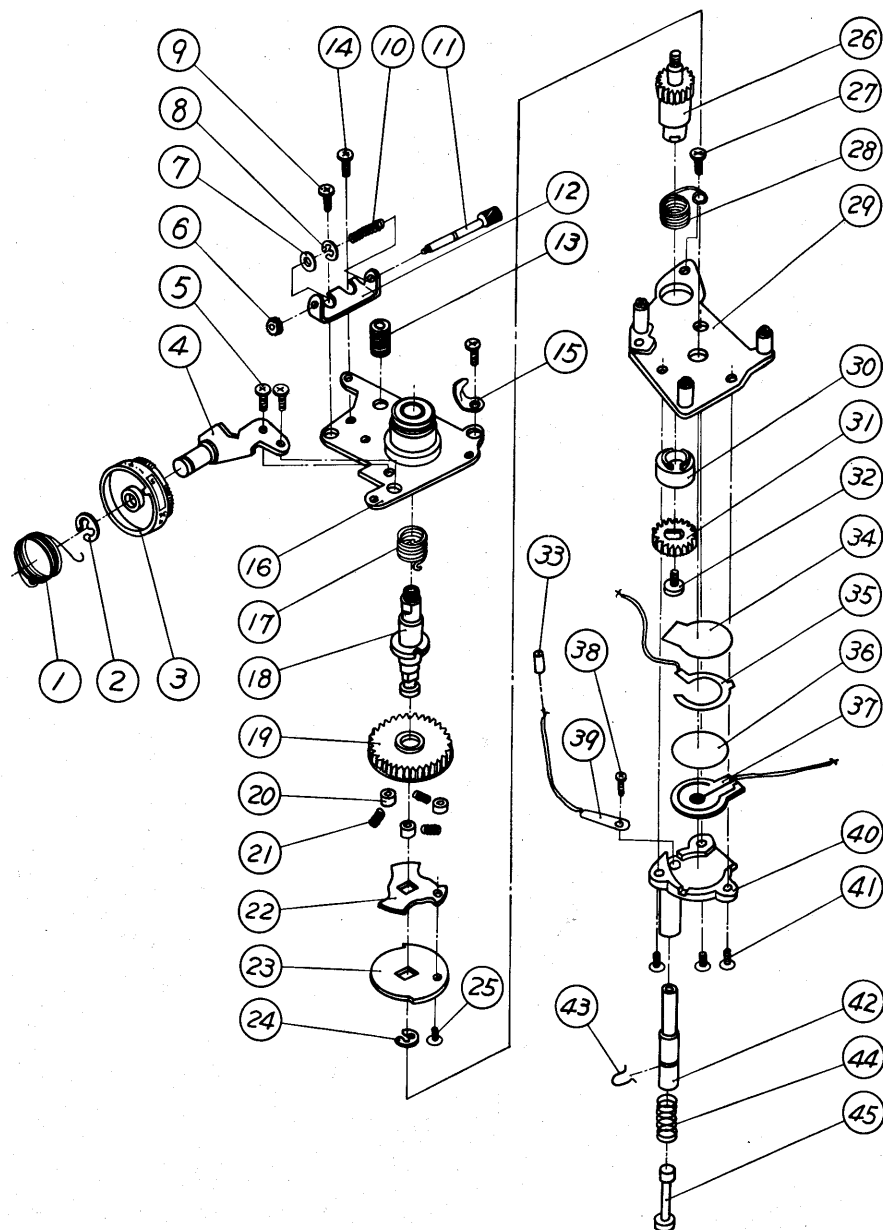
21,22,	132D01	Rewind Shaft Holder
FIG. NO.	PARTS NO.	DESCRIPTION



	PARTS NO.	DESCRIPTION	Q'TY
3	132F01	Switch Reverse Ring A	1
4	61916524	Screw	1
5	110928	Cord Fixer	1
6	63928024	Screw	1
7	61913024	Screw	1
8	132C01	Winding Mechanism A	1
9	132F04	R Socket Holder A	1
10	132862	C Reverse Sp	1
11	132860	C Reverse Lever Shaft	1
12	132859	C Reverse Lever	1
13	132861	C Reverse Sp Post	1
14	132602	F Gear	1
15	132601	Spool Shaft Holder	1
16	61801524	Screw	1
17	132A06	S Pully A	1
18	132A07	S Dial Base A	1
19	★	Slide Switch Button	1
20	★	Slide Indicator	1
21	132408	Switch Reverse Sp	1
22	★	Slide Switch Base	1
23	132403	Slide Switch Plate	1
24	61912224	Screw	2
25	★	Socket Terminal	1
26	132413	R Socket Nut	1
27	132411	Slide Switch Contactor	1
28	61912224	Screw	1
29	132410	Switch Click Sp	1
30	132407	Slide Switch Sp	1
31	61911824	Screw	2
32	61912522	Screw	3
33	132503	S Resistor Base	1
34	61813524	Screw	2
35	131148	Hinge Shaft Holder Upper	1
36	132858	C Stopper	1
37	132131	Body Hinge Moquette	1
38	132125	Front Leather Left	1
39	★	Body	1
40	131371	ST Screw Upper	1
41	131370	Self Timer	1
42	63902524	Screw	1
43	61916524	Screw	1
44	61912522	Screw	1
45	61915024	Screw	1
46	★	Lock Reverse Sp	1
47	132489	Insulation Collar	1
48	110928	Cord Fixer	1
49	110928	Cord Fixer	1
50	★	Switch String	1
51	132877	Mount Base Washer	4

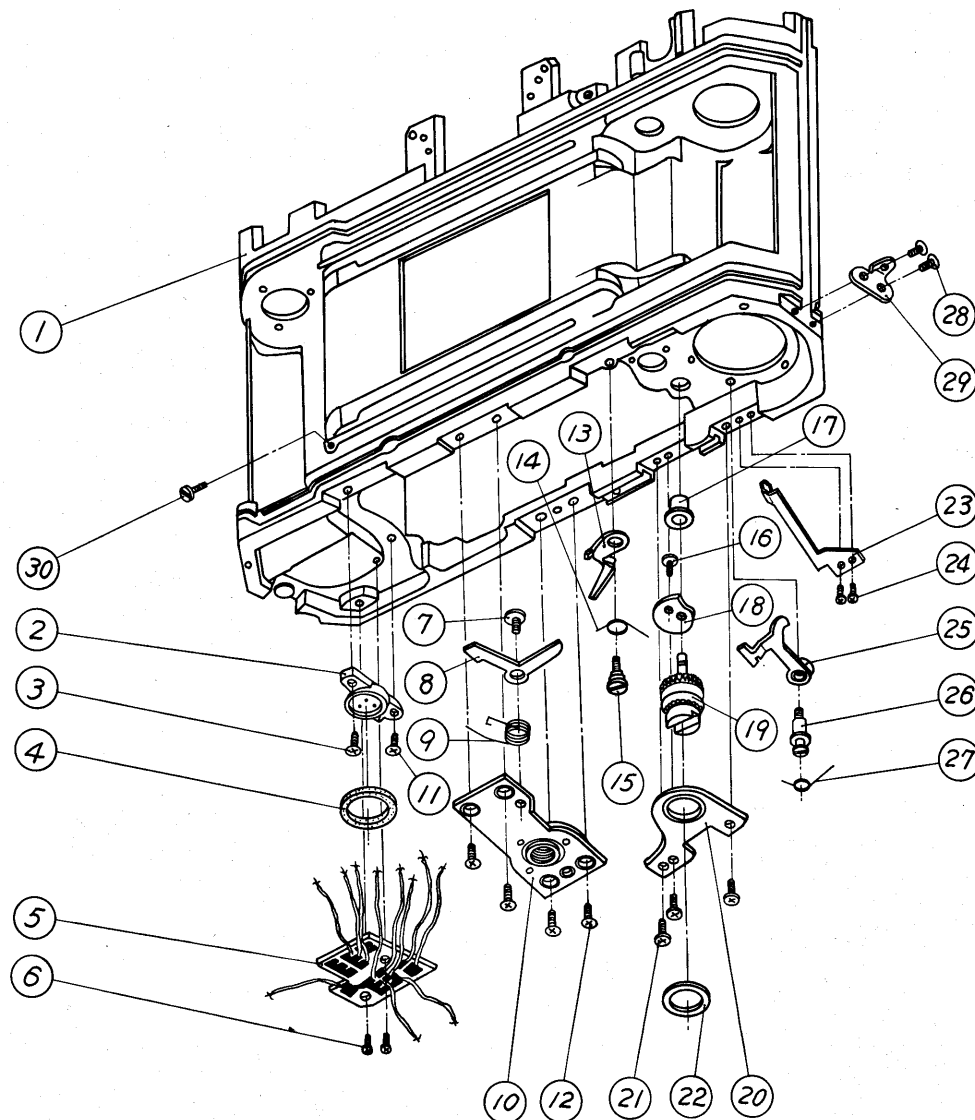
9, 19-31, 46, 50,	132A08	Slide Switch Base A
FIG. NO.	PARTS NO.	DESCRIPTION

132



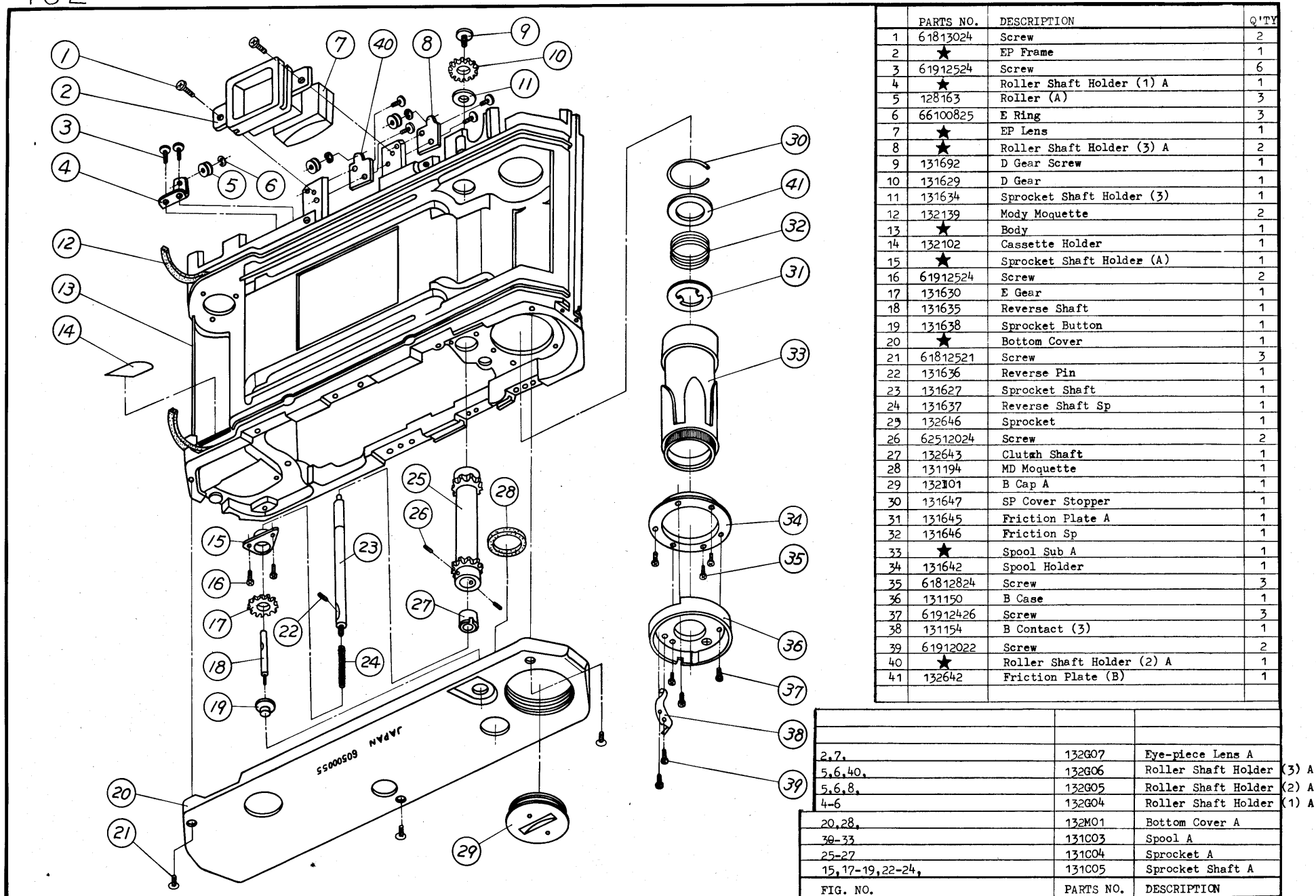
	PARTS NO.	DESCRIPTION	Q'TY
1	★	C Sp	1
2	★	E Ring	1
3	★	C Gear (1)	1
4	★	C Base Plate (1) A	1
5	★	Screw	1
6	★	C Gear (4)	1
7	★	C Gear Shaft Washer	1
8	★	E Ring	1
9	★	Screw	1
10	★	C Gear Shaft Sp	1
11	★	C Gear Shaft A	1
12	★	C Base Plate (2)	1
13	★	C Gear (2)	1
14	★	Screw	3
15	★	Cord Fixer	1
16	★	W Base Plate (1) A	1
17	★	W Spring	1
18	★	W Shaft	1
19	132610	A Gear	1
20	132647	W Roller	3
21	131625	Roller Holder Sp	3
22	★	W Clutch Plate	1
23	★	Turn Control Plate	1
24	★	E Ring	1
25	★	Screw	1
26	★	B Gear	1
27	★	Kick Sp Shaft	1
28	★	W Kick Sp	1
29	★	W Base Plate (2)	1
30	★	B Gear Shaft Holder	1
31	★	W C Gear	1
32	★	Screw	1
33	★	Insulation Tube	1
34	132482	R Insulation Plate	1
35	132F03	R Switch Contact A	1
36	819138	R Contactor	1
37	132F02	R Base A	1
38	★	Screw	1
39	★	B Contact (4) A	1
40	★	Switch Setting Plate	1
41	★	Screw	3
42	★	B Contact (1)	1
43	★	B Contact Stopper	1
44	★	B Contact Sp	1
45	★	B Contact (2)	1

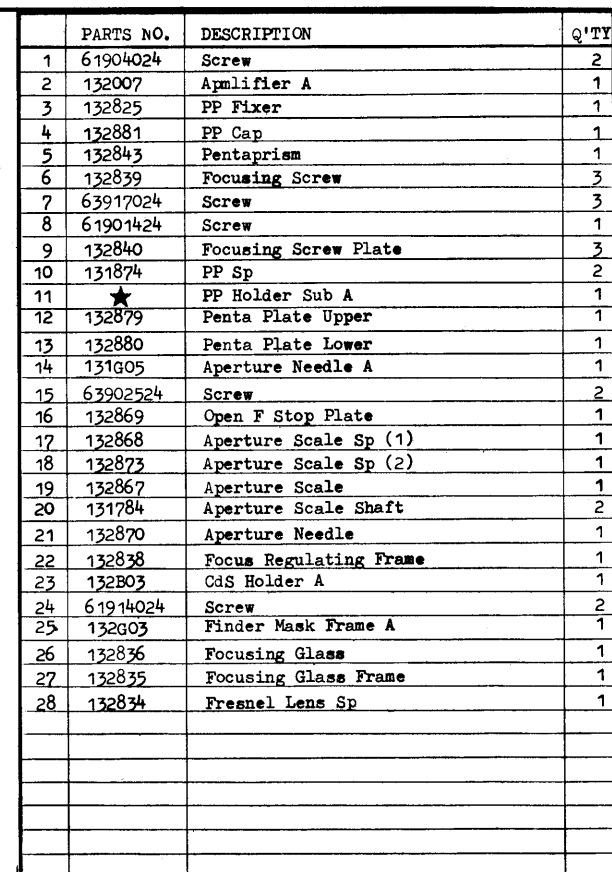
1-45	132C01	W Shaft A
FIG. NO.	PARTS NO.	DESCRIPTION



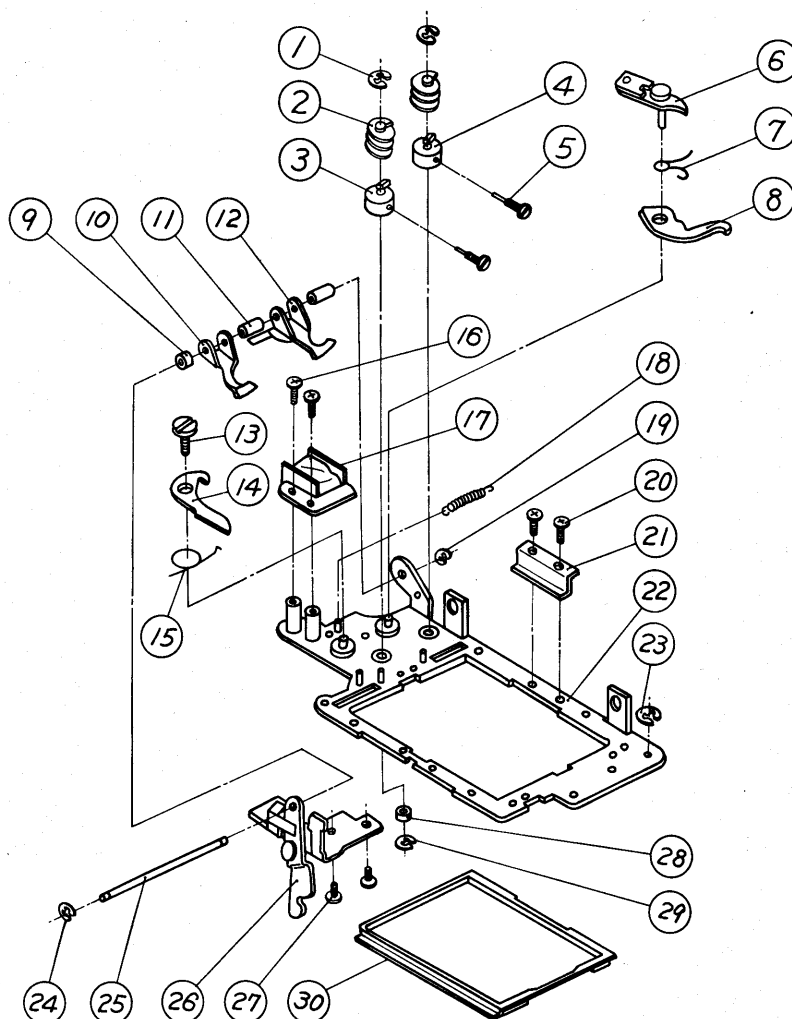
PARTS NO.	DESCRIPTION	Q'TY
1	★ Body	1
2	131C08 Terminal Insulator A	1
3	61813524 Screw	1
4	045020 Rewind Shaft Holder Packing	1
5	132B05 Transposition Base A	1
6	61902024 Screw	2
7	★ Screw	1
8	★ 1st Curtain Stopper	1
9	★ 1st Curtain Stopper Sp	1
10	★ Tripod Base Holder Sub A	1
11	61912524 Screw	1
12	61824024 Screw	4
13	131649 Reverse Lever	1
14	131651 Reverse Lever Sp	1
15	131650 Reverse Lever Shaft	1
16	63814024 Screw	1
17	131689 MD Gear Shaft Holder	1
18	★ M Charge Cam	1
19	★ MD Connecting Gear Sub A	1
20	★ MD Gear Shaft Holder A	1
21	61913524 Screw	3
22	60148110 Washer	1
23	131652 ME Lever (1)	1
24	61913024 Screw	2
25	131C07 ME Lever (2) A	1
26	131655 ME Lever Shaft (2)	1
27	131656 ME Lever Sp	1
28	61812524 Screw	2
29	132104 Hinge Shaft Holder Lower	1
30	131113 Film Guide Pin	1

7-10	132J01	Tripod Holder Base A
16, 18, 19,	131C06	M Charge Cam A
FIG. NO.	PARTS NO.	DESCRIPTION



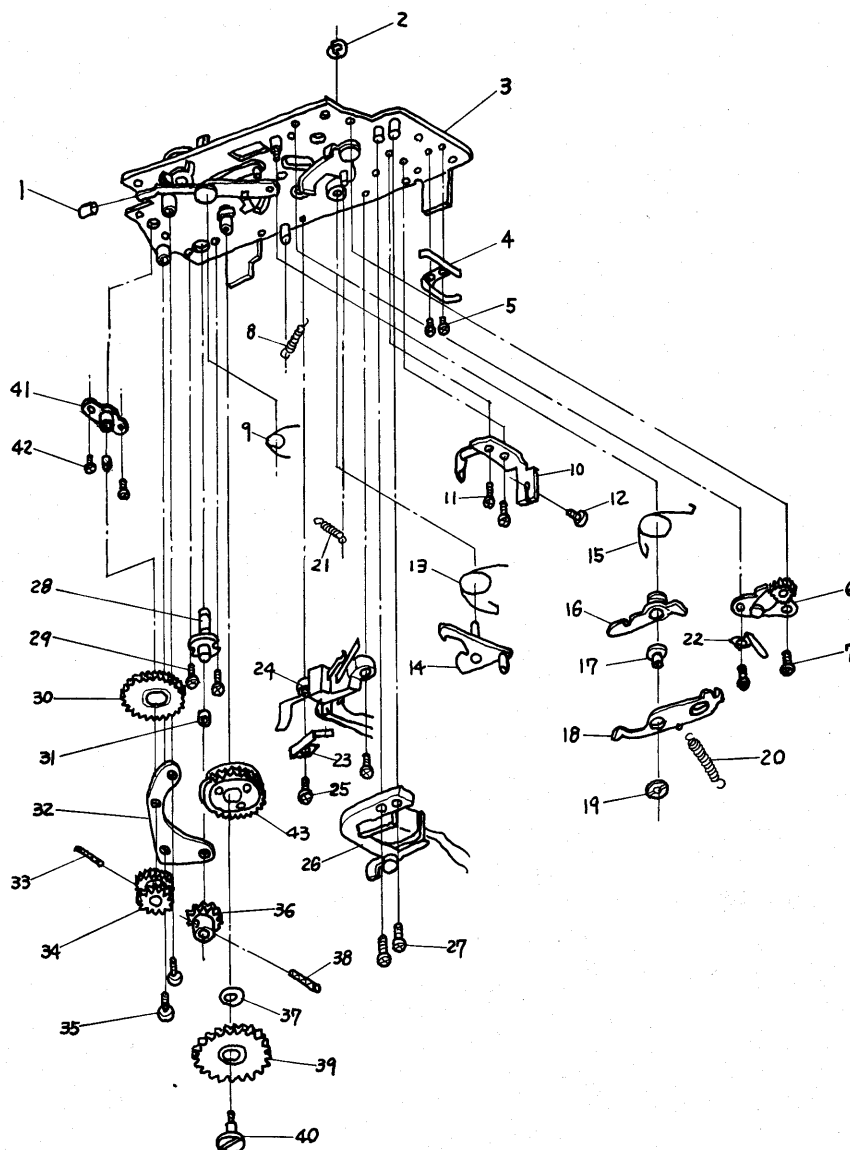


6,8,11-22,	132B04	Penta Prism Holder A
FIG. NO.	PARTS NO.	DESCRIPTION

[illegible]

6-18,22,24-29	731A03	S Base Plate A Upper
FIG. NO.	PARTS NO.	DESCRIPTION

No. 11

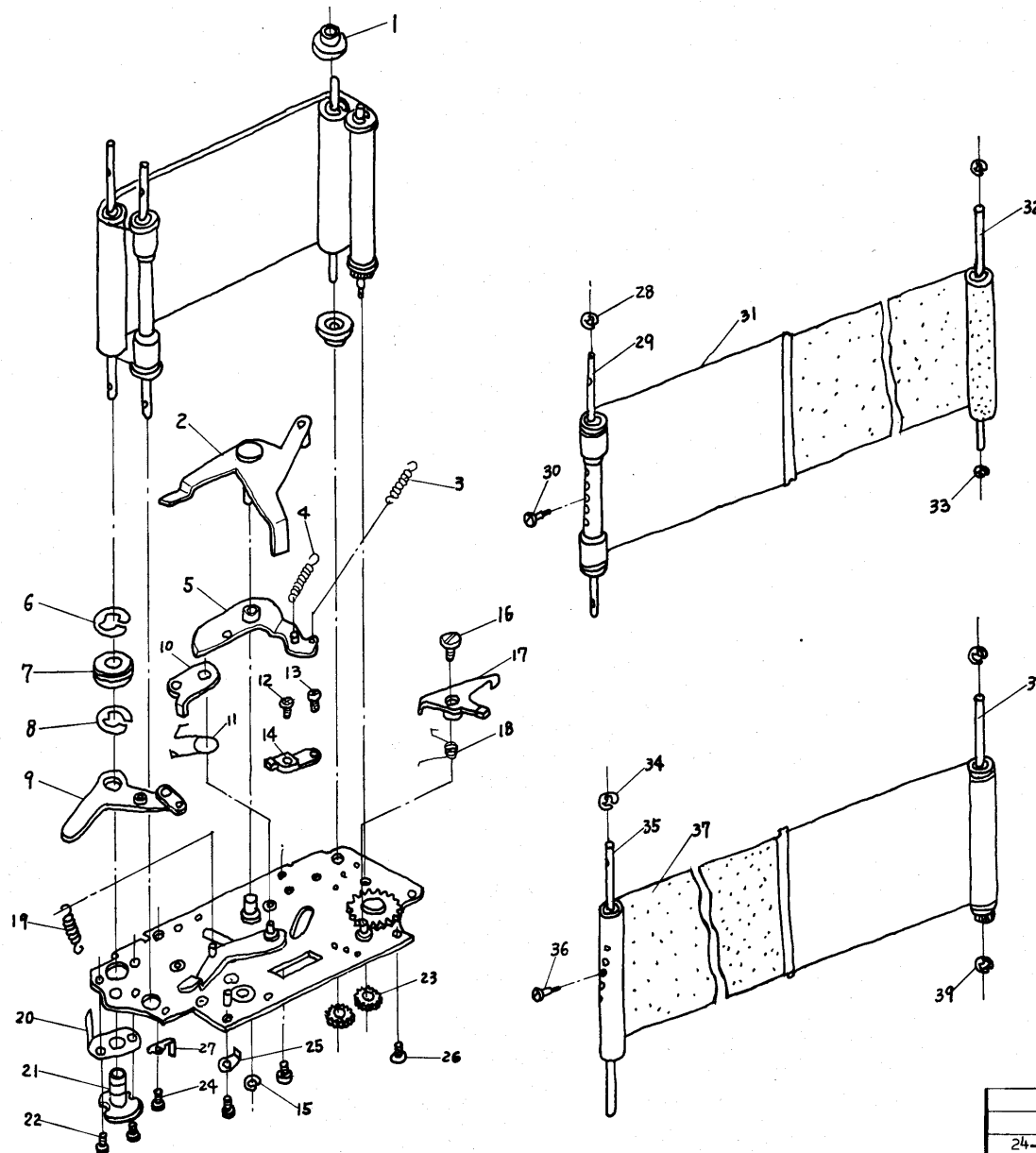


	PARTS NO.	DESCRIPTION	Q'TY
1	131588	Insulation Tube (3)	1
2	66101525	E Ring	1
3	★	S Base Plate Lower Sub A	1
4	131347	Ratchet Wheel Sp	1
5	61901424	Screw	2
6	131299	Lag Governor	2
7	63901424	Screw	2
8	131305	Stop Lever Sp (2)	1
9	131297	Stop Lever Sp (1)	1
10	131352	Adjusting Screw Holder	1
11	61911824	Screw	2
12	131353	Screw	1
13	131285	R Lever (1) Sp	1
14	131A16	R Lever (1) A	1
15	131294	R Lever (3) Sp	1
16	131A17	R Lever (3) A	1
17	131301	Lag Lever Shaft	1
18	131A18	Lag Lever A	1
19	131302	Lag Lever Nut	1
20	131303	Lag Lever Sp	1
21	131289	R Lever (2) Sp	1
22	131357	Lag Lever Guide	1
23	131356	R Lever (2) Sp	1
24	131457	Electric Source Switch	1
25	61904024	Screw	2
26	131527	R Magnet A	1
27	61914024	Screw	2
28	131310	Second Curtain Shaft Metal Holder	1
29	61912024	Screw Lower	2
30	131324	Idle Gear	1
31	131202	S Metal	2
32	131334	S Metal Fixer	1
33	66661630	Sp Pin #1 x 5	1
34	131336	First Curtain W Gear	1
35	63912024	Screw	2
36	131337	Second Curtain W Gear	1
37	131333	Sector Gear Washer	1
38	66661630	Sp Pin #1 x 5	1
39	131331	Double W Prevention Gear	1
40	131332	Double W Prevention Gear Shaft	1
41	131308	First Curtain Shaft Metal Holder	1
42	61911524	Screw Lower	1
43	131A19	Sector Gear A	1

P12, 2-22		(Lower) A
1-3, 8, 9, 13-16, 21, 28-32, 35, 43,	131A04	Shutter Base Plate
FIG. NO.	PARTS NO.	DESCRIPTION

NOTE : (Parts with marked "★" are not available)

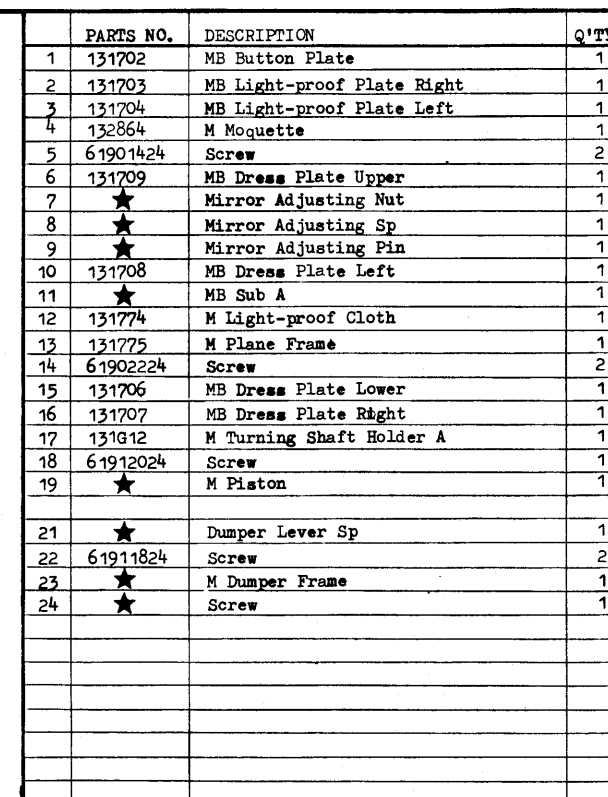
No. 11

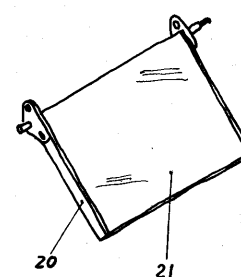


PARTS NO.	DESCRIPTION	Q'TY
1 131345	Sp Side Roller	2
2 131G09	M Driving Lever A	1
3 131267	M Restore Sp	1
4 131266	M-up Sp	1
5 131G10	M Charge Lever A	1
6 66103025	E Ring	1
7 131319	W Side Roller	1
8 66103025	E Ring	1
9 131G11	Charge Lever A	1
10 131A20	Diaphragm Driving Lever A	1
11 131255	Diaphragm Driving Sp	1
12 61912524	Screw	1
13 131265	M Restore Sp Holder	1
14 131264	M Driving Lever Stopper	1
15 66101525	E Ring	1
16 131273	Screw	1
17 131A21	M Down Lever A	1
18 131274	M Down Lever Sp	1
19 131251	R Charge Lever Sp	1
20 131309	Lace Guide Plate Lower	1
21 131310	Second Curtain Shaft Metal Holder	1
22 61912024	Screw	2
23 131346	Ratchet Wheel	2
24 61913024	Screw	3
25 131791	M Box Cord Holder (5)	1
26 61813024	Screw	1
27 131472	X Contact (1)	1
28 66101525	E Ring	2
29 131314	S Shaft	1
30 131316	Screw	1
31 ★	Curtain Lace	2
32 ★	First Curtain Sp Shaft	1
33 66101525	E Ring	1
34 66101525	E Ring	2
35 131314	S Shaft	1
36 131318	Screw	1
37 ★	S Curtain	2
38 ★	Second Curtain Sp Shaft	1
39 66101525	E Ring	1

FIG NO.	PARTS NO.	DESCRIPTION
24-39	131A02	Second Curtain A
28-33	131A01	First Curtain A

NOTE : (Parts with marked "★" are not available)

No. 13



1-8	132LO1	Back Cover A
FIG. NO.	PARTS NO.	DESCRIPTION

No. 14